



Update of QUALIDECO Specifications –
Appendix to the QUALICOAT Specifications 2022
QDC-SPEC 2022-US03
applicable from 1 January 2023

Subject: Sampling of decorations for the renewal of a decorator's licence (sublimation)

Resolution No. 2/QDC 29.09.22 (revised 04.11.22)

**QUALICOAT/QUALIDECO
Resolutions:**

The QDCC approved the Update Sheet No. 3 - Sampling of decorations for the renewal of a decorator's licence (sublimation) as amended after the meeting to be effective from 1 January 2023.

**Amendments to the
Specifications:**

- Amendment in § 4.3.1 of Section 4.3 Renewing a decorator's licence for sublimation technology

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4.3.1 Inspection

After a plant has been granted a QUALICOAT (QUALIDECO) licence, it shall be inspected once a year before the end of June, in accordance with [§ 4.2.1](#).

Class 1

During the inspection, the inspector shall check the production and select randomly samples of two decorations at one decoration from the suppliers' lists of self-tested decorations and one decoration from the decorator's list of approved decorations in sufficient number and size to carry out the laboratory tests.

If the decorator uses only self-tested decorations, the sampling shall be done from the suppliers' list of self-tested decorations.

If the decorator uses only decorations belonging to a decoration system and approved according to § 4.4, , the sampling shall be done from the decorator's list of approved decorations.

[...].